

Work Order ID 57659

Tuesday, April 13, 2010 8:05:18 AM



Page 1

Item ID: D2986-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Rubber Spacer

Start Date: 4/13/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/14/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: mf

Date: 10-4-13 Tooling:

Date:

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2986	Rev B								

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2986

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

10-4-13

⑥

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

template DT3187-1T1

10-4-13

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

8/10/14

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: 242

0.00

Memo

0.00

Packaging

10-4-16

60 SP

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/04/19

P/10-4-14

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 57659



Parent Item: D2986-1



Parent Item Name: Rubber Spacer

Start Date: 4/13/2010

Required Date: 4/14/2010

Comments: IPP Rev:B 09-01-20 rev.B as per dwg DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M4111NS.125		Purchased	No			100	sf	450.0000	23.0147			



4111 Black Neoprene/EPDM/SBR Blend Sheet 0.125"

B 10-4-14

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT052

112335

450

450

112335

Dart Aerospace Ltd

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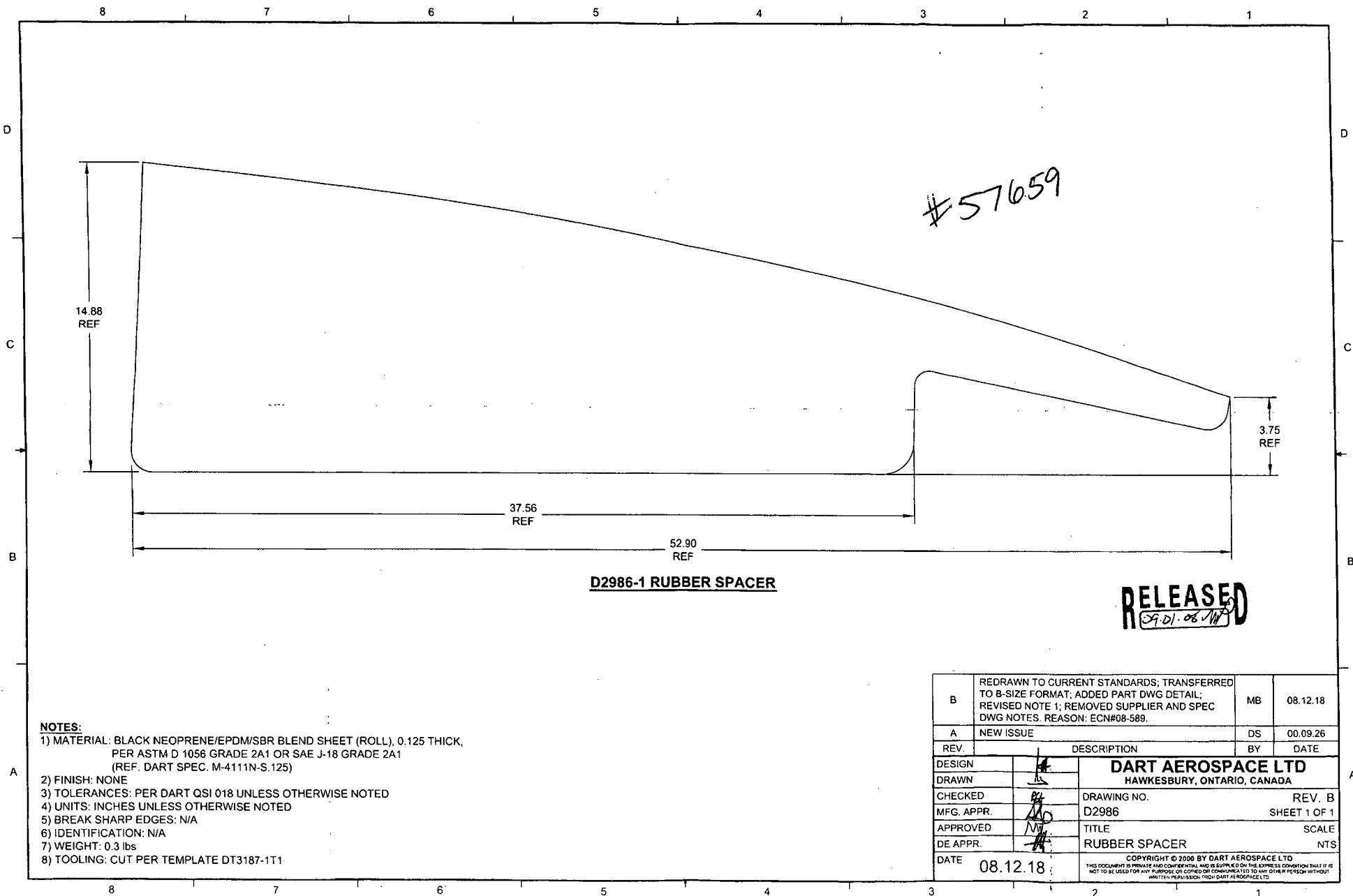
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